

A-Z Abrasive s.r.o.

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IČO: 45300275

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DIČ: SK2022955506

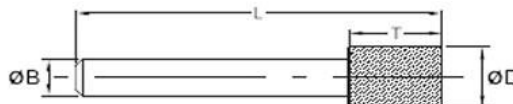
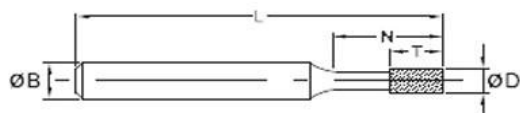
DIAMANTOVÁ a CBN TELIESKA na stopke - Galvanická väzba



Diamond & CBN Internal Points

Diamond internal points are used for jig, internal grinding, and precision grinding of small holes in carbide, ceramics, sapphire, glass etc.

CBN internal points are used similarly on tough, high carbon, high chrome harden steels.



Unit : mm

Diamond	CBN	Type	ØD	T	N	L	ØB	Grit size
ID-3003	IB-3003	A	0.3	2	4	35	3.0	#600
ID-3004	IB-3004	A	0.4	2	5	35	3.0	#400
ID-3005	IB-3005	A	0.5	2	5	35	3.0	#400
ID-3006	IB-3006	A	0.6	3	5	40	3.0	#200
ID-3007	IB-3007	A	0.7	3	8	40	3.0	#200
ID-3008	IB-3008	A	0.8	3	8	40	3.0	#200
ID-3009	IB-3009	A	0.9	4	8	40	3.0	#200
ID-3010	IB-3010	A	1.0	5	8	40	3.0	#200
ID-3015	IB-3015	A	1.V	5	8	45	3.0	#150
ID-3020	IB-3020	A	2.0	5	12	45	3.0	#150
ID-3025	IB-3025	A	2.V	5	15	45	3.0	#150
ID-3030	IB-3030	A	3.0	5	15	45	3.0	#150
ID-3040	IB-3040	B	4.0	5	-	50	3.0	#150
ID-3050	IB-3050	B	5.0	8	-	50	3.0	#150
ID-3060	IB-3060	B	6.0	8	-	50	3.0	#150
ID-6040	IB-6040	A	4.0	10	22	80	6.0	#100
ID-6050	IB-6050	A	5.0	10	22	80	6.0	#100
ID-6060	IB-6060	A	6.0	10	22	80	6.0	#100
ID-6070	IB-6070	B	7.0	10	-	80	6.0	#100

ID-6080	IB-6080	B	8.0	10	-	80	6.0	#100
ID-6090	IB-6090	B	9.0	10	-	80	6.0	#100
ID-6100	IB-6100	B	10	10	-	80	6.0	#100
ID-6120	IB-6120	B	12	10	-	80	6.0	#100
ID-6140	IB-6140	B	14	10	-	80	6.0	#100
ID-6160	IB-6160	B	16	10	-	80	6.0	#100
ID-6180	IB-6180	B	18	10	-	80	6.0	#100

Grit size in the above table is standard for that item, others are available upon request.

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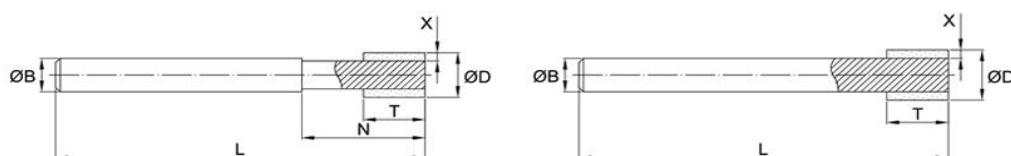
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CBN TELIESKA na stopke-keramická väzba

Vitrified CBN Internal Points

Vitrified CBN internal points are used for internal grinding and jig grinding of high speed steel and hardened alloy steel. (Wet Grinding)



Unit : mm

Order no.	Type	ØD	T	X	N	L	ØB	Grit size
VIB-3040	A	4.0	6	1.0	12	60	3	#200
VIB-3050	A	5.0	6	1.V	12	60	3	#200
VIB-3060	A	6.0	6	2.0	12	60	3	#200
VIB-3080	A	8.0	8	3.0	12	60	3	#200
VIB-6100	B	10.0	8	2.0	-	80	6	#200
VIB-6120	B	12.0	10	3.0	-	80	6	#200
VIB-8140	B	14.0	12	3.0	-	80	8	#200
VIB-6140	B	14.0	12	4.0	-	80	6	#200
VIB-8160	B	16.0	12	4.0	-	80	8	#200
VIB-6160	B	16.0	12	5.0	-	80	6	#200
VIB-8180	B	18.0	12	5.0	-	80	8	#200
VIB-6180	B	18.0	12	6.0	-	80	6	#200

Grit size in the above table is standard for that item, others are available upon request.

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DIAMANTOVÁ STOPKOVÁ TELIESKA - Galvanická väzba

BC Diamond Mounted Points (Ø6.0 mm Shank)

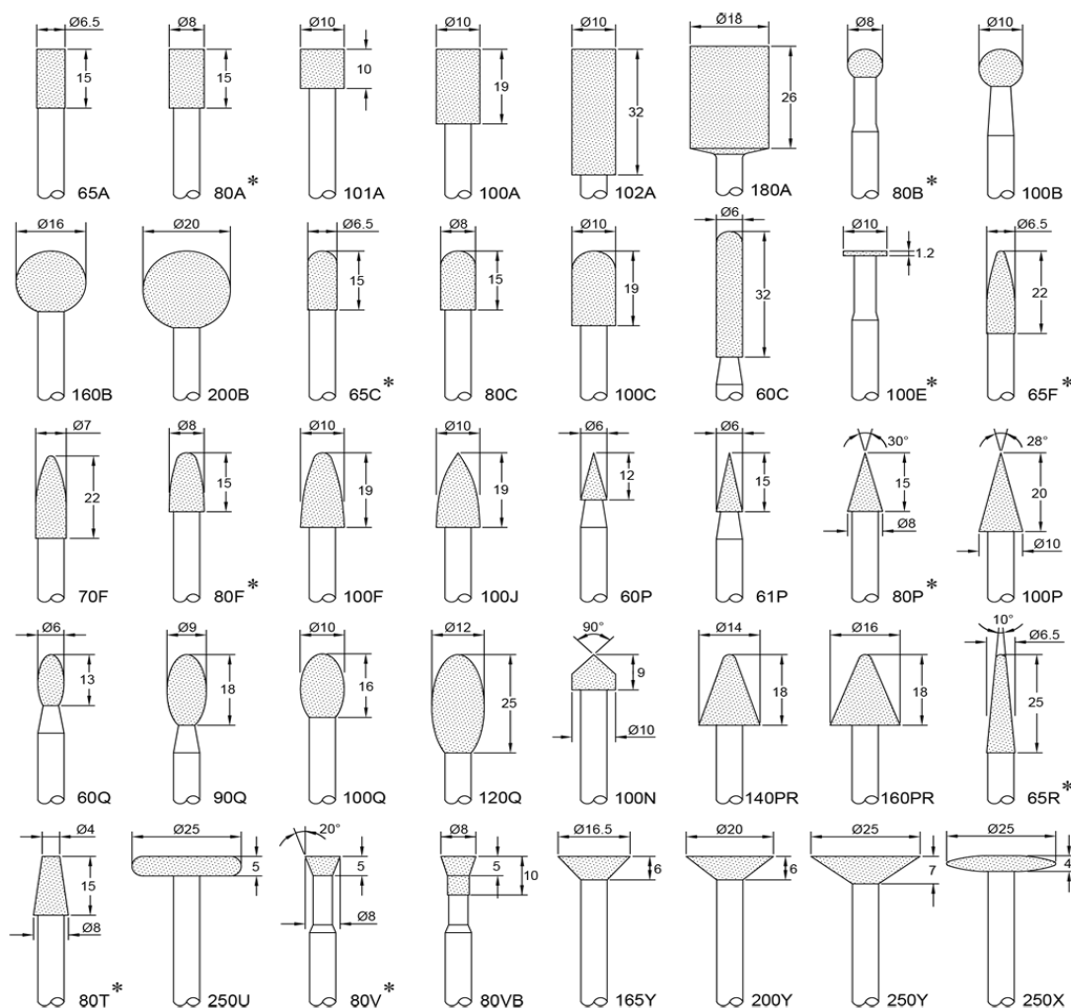


Grit size available in #40, #60 and #100

Ordering Example: BC-65A, #40

Shank diameter : Ø6.0mm, Total length: 60~65mm

Unit : mm



BC-10 : 10 pcs. Assortment set, contains one each of above points, which denoted by *.

Ordering example : BC-10, #60

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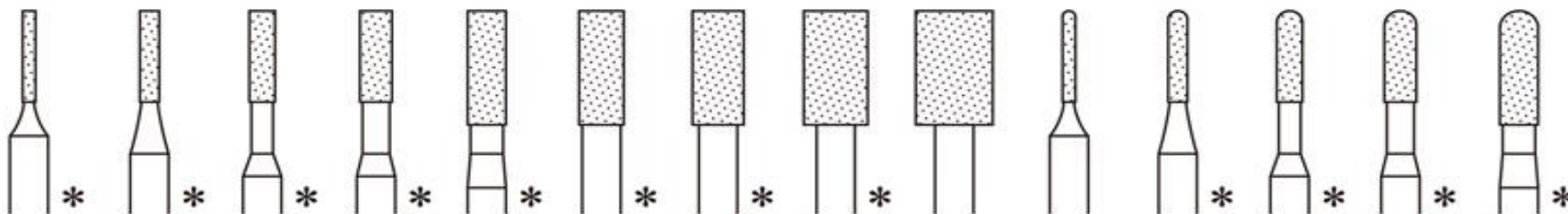
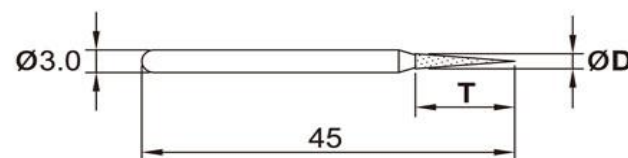
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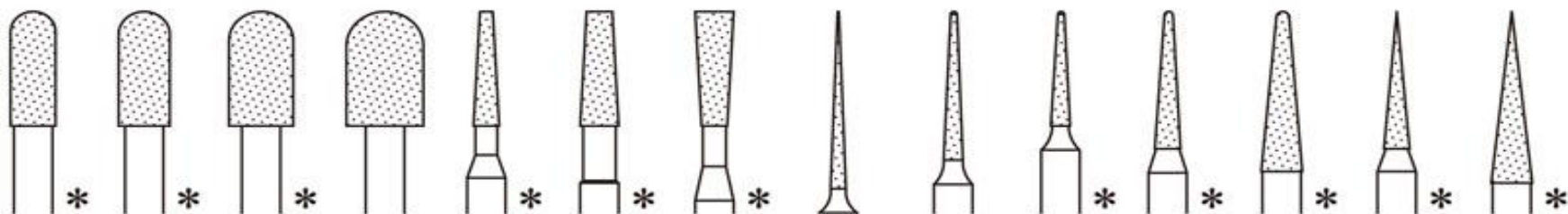
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DIAMANTOVÁ STOPKOVÁ TELIESKA - Galvanická väzba

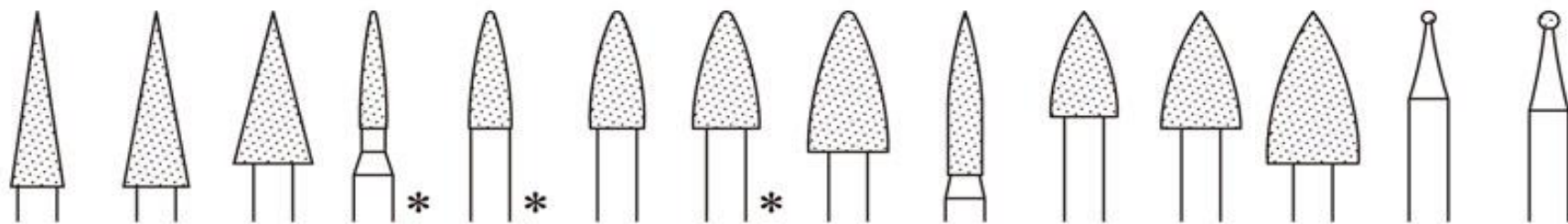
BM Diamond Mounted Points (Ø3.0 mm Shank)



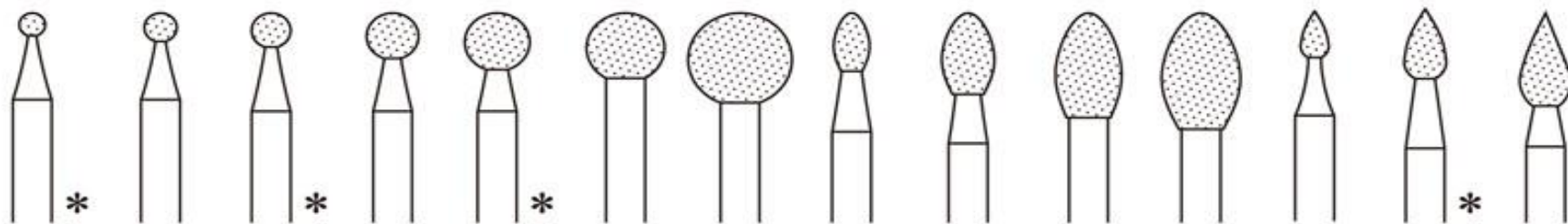
Order no.	10A	15A	20A	25A	30A	35A	40A	50A	60A	10C	15C	20C	25C	30C
ØD	1	1.V	2	2.V	3	3.V	4	5	6	1	1.V	2	2..5	3
T	8	8	8	8	10	10	10	10	10	8	8	8	8	10
Grit size	#150	#150	#120	120#	#120	#120	#120	#100	#100	#150	#150	#120	#120	#120



Order no.	35C	40C	50C	60C	20T	30T	30V	13R	14R	15R	20R	30R	20P	30P
ØD	3.V	4	5	6	2	3	3	1.II	1.V	1.V	2	3	2	3
T	10	10	10	10	10	10	10	16	13	10	12	14	12	15
Grit size	#120	#120	#100	#100	#120	#120	#120	#150	#150	#150	#150	#120	#150	#150



Order no.	40P	50P	60P	20F	30F	40F	50F	60F	30J	40J	50J	60J	10B	15B
ØD	4	5	6	2	3	4	5	6	3	4	5	6	1	1.V
T	15	15	13	10	12	10	10	12	14	9	10	13	-	-
Grit size	#150	#150	#150	#120	#120	#120	#100	#100	#120	#120	#120	#100	#200	#150



Order no.	20B	25B	30B	40B	50B	60B	80B	30Q	40Q	50Q	60Q	20S	30S	40S
ØD	2	2.5	3	4	5	6	8	3	4	5	6	2	3	4
T	-	-	-	-	-	-	-	5	7	9	10	4	6	8
Grit size	#150	#120	#120	#120	#100	#100	#100	#120	#120	#100	#100	#120	#120	#120

